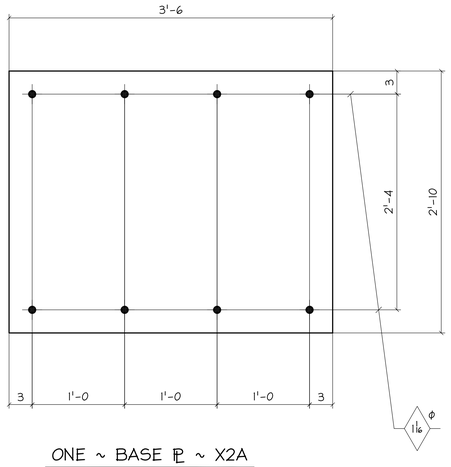
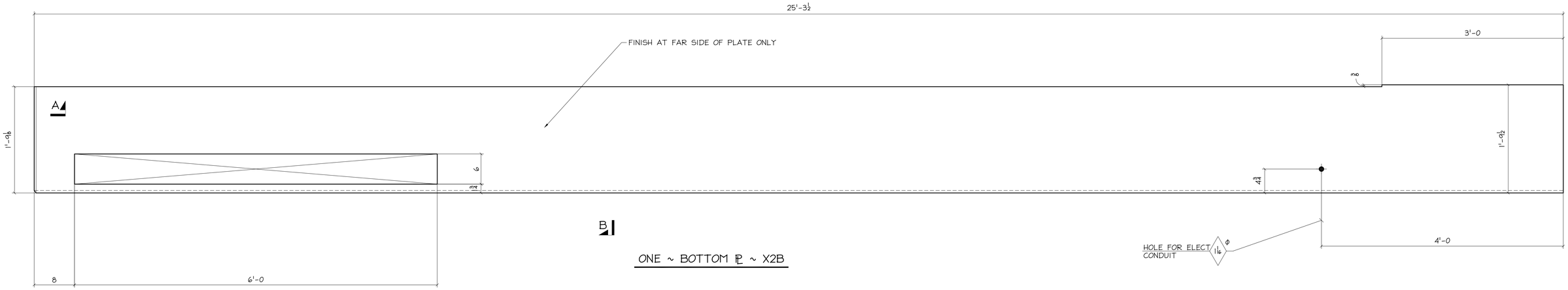
email: info@AngleDetailing.com

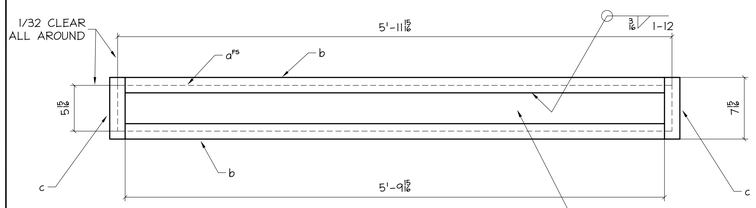


ONE ~ BASE PL ~ X2A

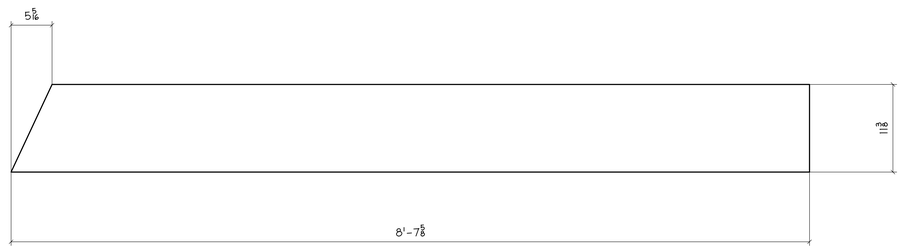
NO FINSIH



ONE ~ BOTTOM PL ~ X2B



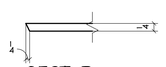
ONE ~ ACCESS PANEL ~ X2C



ONE ~ INTERNAL STIFFENER ~ X2D

NO FINSIH

SECT A



SECT B

BILL OF MATERIAL

NO. to SHIP	SHIP MARK	TOTAL No Pc	PC MARK	DESCRIPTION	LENGTH FT.	LENGTH IN.	REMARKS	ADV. BILL	WEIGHT UNIT	WEIGHT TOTAL
		1	X2A	PL1 x 34	3	6	NO FINSIH			
		1	X2B	PL1/4 x 21/2	25	3 1/2				
		1	X2C	ACCESS PANEL						
		1	a	PL1/4 x 5 11/16	5	11 5/16				
		1	b	PL1/4 x 2	5	9 15/16				
		1	c	PL1/4 x 2	0	7 15/16				
		1	X2D	PL1/4 x 11 3/8	8	7 5/8	NO FINISH			

BILL OF MATERIAL

NO. to SHIP	SHIP MARK	TOTAL No Pc	PC MARK	DESCRIPTION	LENGTH FT.	LENGTH IN.	REMARKS	ADV. BILL	WEIGHT UNIT	WEIGHT TOTAL

FABRICATION NOTES:	
HOLES UNO:	
WELD:	
REF DWG: 1	
MATERIAL UNO: GRADE 304 STAINLESS	
PAINT:	
NOTES: FINISH: RANDOM ORBITAL(UNO) W/ CLEAR COAT	VERIFICATION OF DIMENSIONS, DETAILS, AND ETC. ARE REQUESTED, WHERE INDICATED. IF EACH VERIFICATION IS NOT NOTED OTHERWISE, IT WILL BE ASSUMED TO BE CORRECT AS SHOWN.

REV	DATE	BY	DESCRIPTION	DWG STATUS	DATE
				FOR FABRICATION	
				FOR FABRICATION	
				FOR PURCHASING	
1	11/10/03	ga	UPDATE FINISH / ISSUE FOR FABRICATION	FOR APPROVAL	

HELIX PROJECT
ENTRY MARKER PYLON
SEATTLE , WASHINGTON

ENG'R: kpff | ADI / ANGLE DETAILING, INC.
CONT'R: | ADI JOB# 2003-317

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ga	GBA	670020XX	2

a:\2003-317\ADI_SUBMITTALS_--RECORD--\122203-CURRENT\2.DWG 12/24/03 9:47am EUROPA melissa