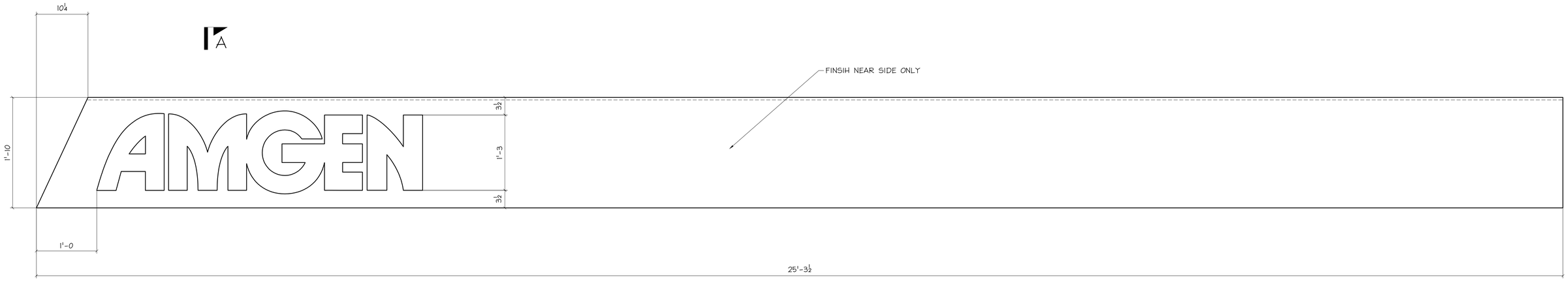
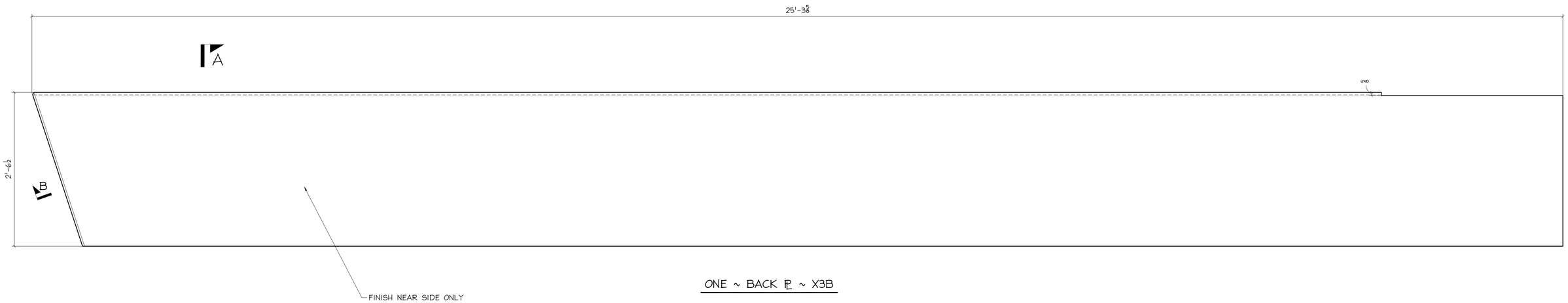
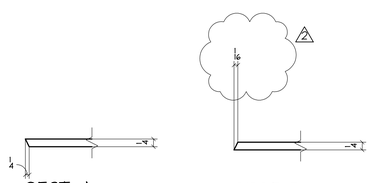
email: info@AngleDetailing.com



ONE ~ ENTRY MARKER LOGO ℙ ~ X3A

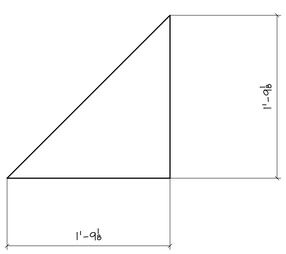


ONE ~ BACK ℙ ~ X3B



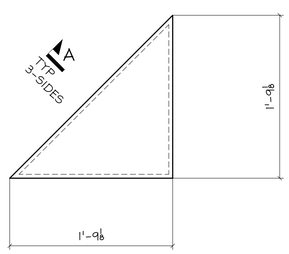
SECT A

SECT B



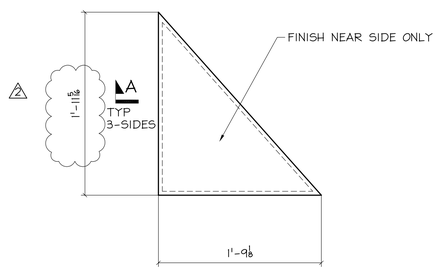
ONE ~ INTERNAL STIFFENER ~ X3C

NO FINISH



ONE ~ END CLOSURE ~ X3D

NO FINISH



ONE ~ END CLOSURE ~ X3F

BILL OF MATERIAL

NO. to SHIP	SHIP MARK	TOTAL No Pc	PC MARK	DESCRIPTION	LENGTH FT.	LENGTH IN.	REMARKS	ADV. BILL	WEIGHT UNIT	WEIGHT TOTAL
		1	X3A	ℙ¼ x 22	25	3½				
		1	X3B	ℙ¼ x 30½	25	3⅝				
		1	X3C	ℙ¼ x 21⅛	1	9⅛	NO FINSIH			
		1	X3D	ℙ¼ x 21⅛	1	9⅛	NO FINSIH			
		1	X3F	ℙ¼ x 21⅛	1	11⅝	2			

BILL OF MATERIAL

NO. to SHIP	SHIP MARK	TOTAL No Pc	PC MARK	DESCRIPTION	LENGTH FT.	LENGTH IN.	REMARKS	ADV. BILL	WEIGHT UNIT	WEIGHT TOTAL

FABRICATION NOTES:

HOLES UNO:

WELD:

REF DWG: 1

MATERIAL UNO: GRADE 304 STAINLESS

PAINT:

NOTES: FINISH: RANDOM ORBITAL(UNO) W/ CLEAR COAT

VERIFICATION OF DIMENSIONS, DETAILS, AND ETC. ARE REQUESTED, WHERE INDICATED. IF EACH VERIFICATION IS NOT NOTED OTHERWISE, IT WILL BE ASSUMED TO BE CORRECT AS SHOWN.

REV	DATE	BY	DESCRIPTION	DWG STATUS	DATE
				FOR FABRICATION	
				FOR FABRICATION	
2	11/11/03	ga	update dimension and size X3F	FOR PURCHASING	
1	11/10/03	GA	UPDATE FINISH & LOGO / ISSUE FOR FABRICATION	FOR APPROVAL	

HELIX PROJECT

ENTRY MARKER

SEATTLE , WASHINGTON

ENG'R: kpff

CONT'R:

ADI / ANGLE DETAILING, INC.

ADI JOB# 2003-317

COLUMBIA WIRE & IRON WORKS

5555 N. Channel Portland, Ore. 97217

www.cwil.com/503-286-6600

DRAWN BY:	CHKD BY:	JOB NO:	DWG. NO:
ga	GBA	670020XX	3

2

a:\2003-317\ADI_SUBMITTALS_-RECORD-\12222003-CURRENT\3.DWG 12/24/03 9:47am EUROPA melissa