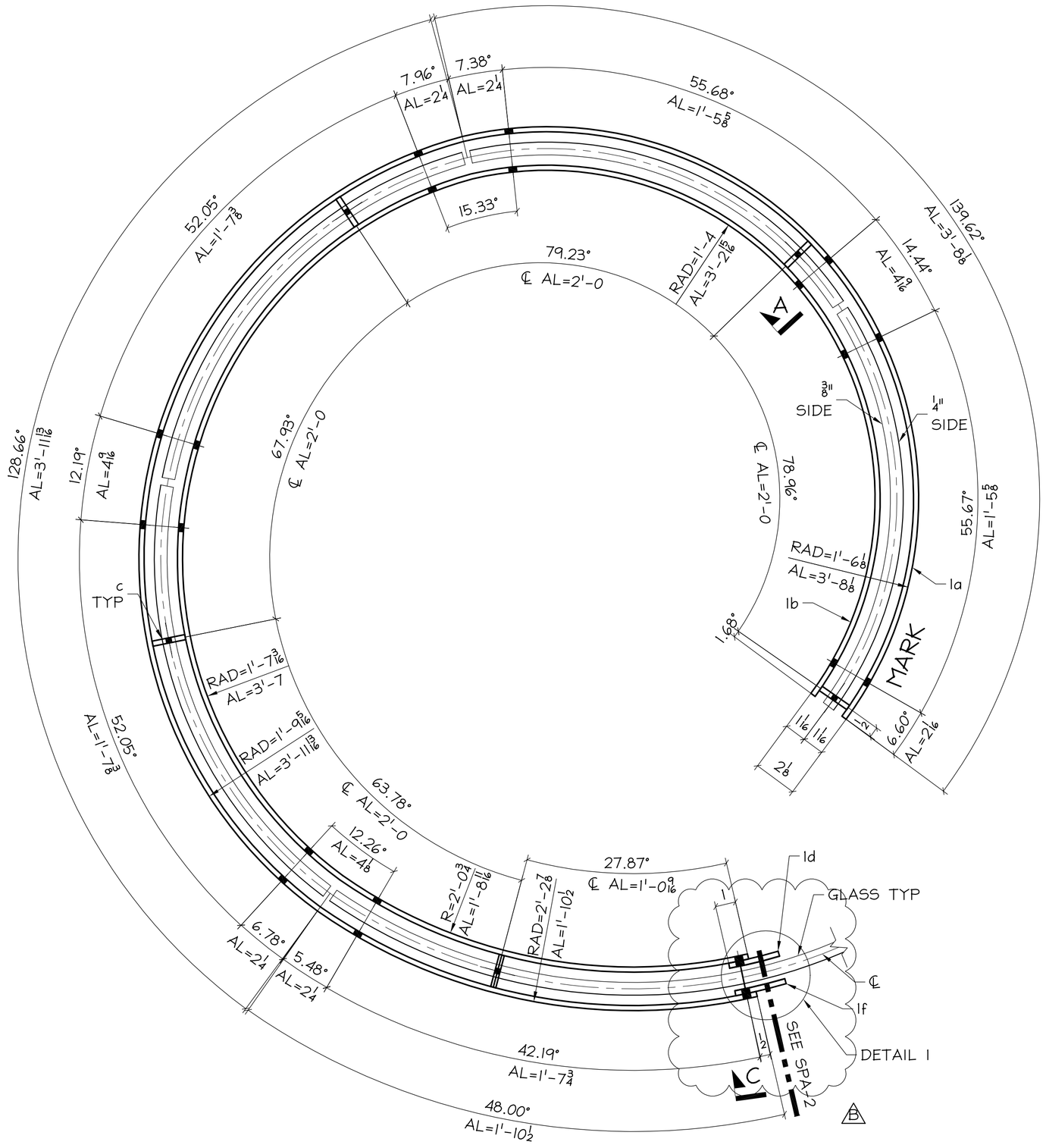
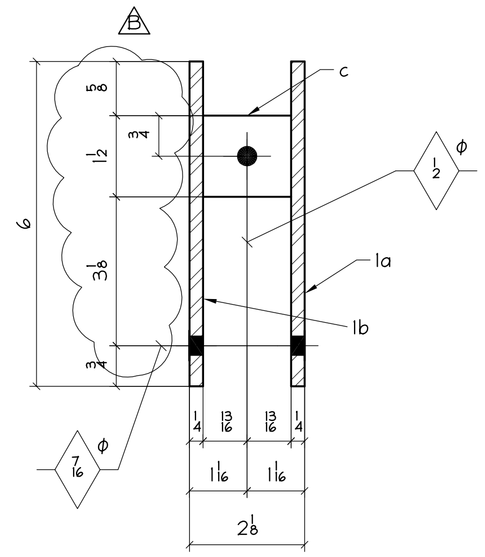
email: info@AngleDetailing.com



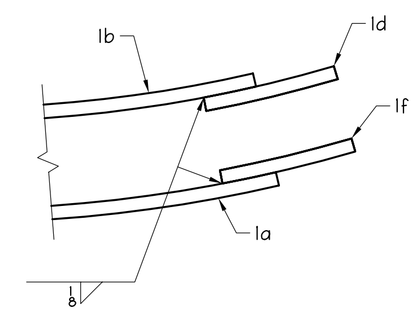
SPA-1 ~ FRAME ASSY ~ ONE REQ'D

GLASS SHOWN FOR INFORMATION ONLY

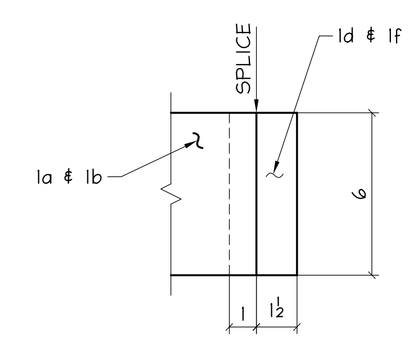


SECTION A

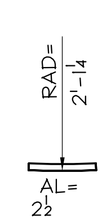
GLASS NOT SHOWN



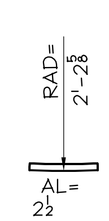
DETAIL 1



VIEW C



1d ~ PL¼ ~ ONE



1f ~ PL¼ ~ ONE

BILL OF MATERIAL

NO. to SHIP	SHIP MARK	TOTAL No Pc	PC MARK	DESCRIPTION	LENGTH FT.	LENGTH IN.	REMARKS	ADV. BILL	WEIGHT UNIT	WEIGHT TOTAL
ONE	SPA-1			FRAME ASSY						
		ONE	1a	PL¼ X 6	9	6½	A36 - ROLLED			
		ONE	1b	PL¼ X 6	8	8	A36 - ROLLED			
B		5	c	PL¼ X 1½	0	1⅝	A36			
		ONE	1d	PL¼ X 2½	0	6	A36 - ROLLED			
		ONE	1f	PL¼ X 2½	0	6	A36 - ROLLED			
				FIELD HARDWARE						
B	10	b1		5/16Φ SS CAP SCREW	0	2½	MC#92949A593			
B	10	b2		5/16Φ SS ACORN NUT			MC#91855A370			
B	20	b3		5/16Φ SS FLAT WASHER			MC#91950A030			
B	10	b4		5/8Φ NYLON BUSHING			MC#6389K348			
		b5		½" GASKET MATERIAL	10	3	LIN FT.			

FABRICATION NOTES:

HOLES UNO: 5/8Φ

WELD:

REF DWG: DE-1A

MATERIAL UNO: LAMINATED GLASS

PAINT: Copper Penny - 818r8

NOTES:

VERIFICATION OF DIMENSIONS, DETAILS, AND ETC. ARE REQUESTED, WHERE INDICATED. IF EACH VERIFICATION IS NOT NOTED OTHERWISE, IT WILL BE ASSUMED TO BE CORRECT AS SHOWN.

REV	DATE	BY	DESCRIPTION	DWG STATUS	DATE
				FOR FABRICATION	
				FOR FABRICATION	
B	4/14/03	ADI	REVISED DIM AND QTY	FOR PURCHASING	
A	3/31/03	ADI	FOR APPROVAL	FOR APPROVAL	

MOODY GARDENS

ART GLASS RIBBON SCULPTURE

GALVESTON, TX

DESIGNER: Design Trends, Inc.

CONT'R: Gilbane Building Co.

ADI / ANGLE DETAILING, INC.

ADI JOB# 2003-265

SAVOY STUDIOS
611 N TILLAMOOK ST PORTLAND, OR 97227
Phone: 503.282.5095 FAX: 282.2183

DRAWN BY:	CHKD BY:	JOB NO.	DWG. NO.
KP	ADI	02-178	spa-1

C:\MOODY\SPA-1.DWG 7/8/03 2:21pm EUROPA melissa