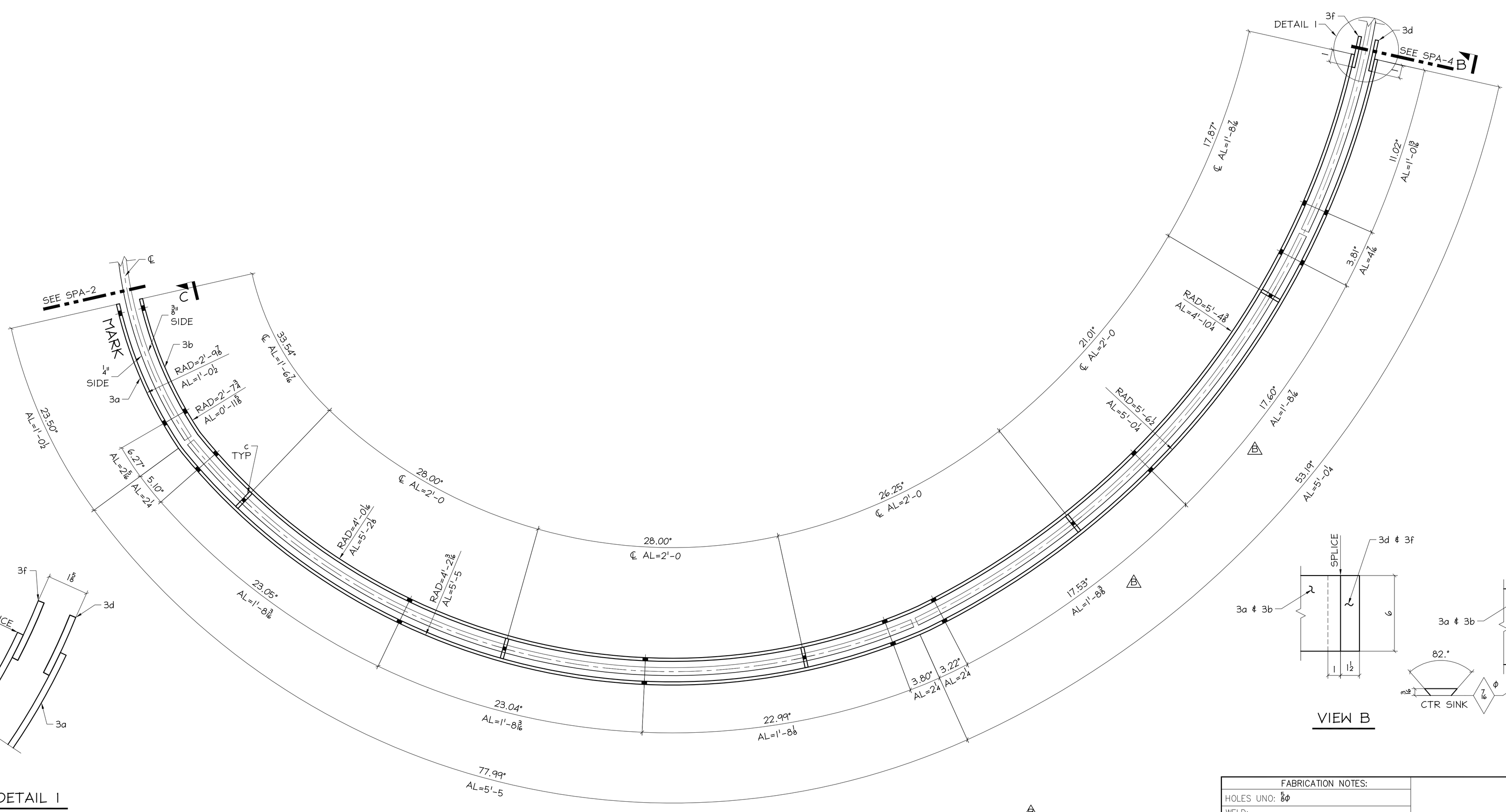
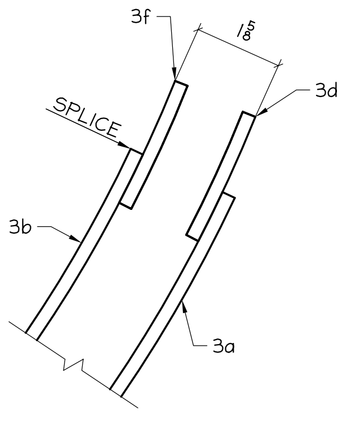
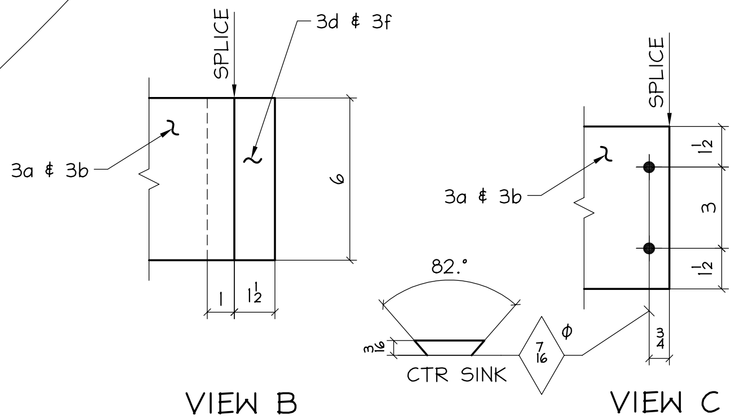
email: info@Angledetailing.com





DETAIL 1

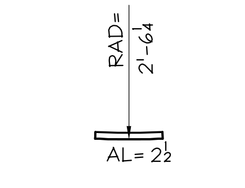


VIEW B

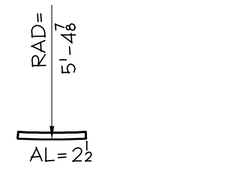
VIEW C

SPA-3 ~ FRAME ASSY ~ ONE REQ'D

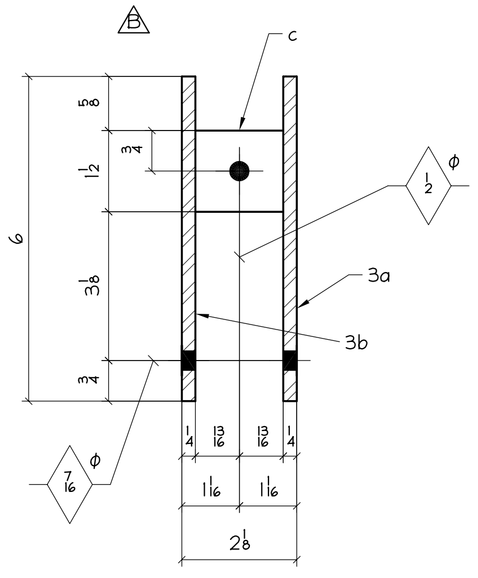
GLASS SHOWN FOR INFORMATION ONLY



3d ~ PL 1/4 ~ ONE



3f ~ PL 1/4 ~ ONE



SECTION A

GLASS NOT SHOWN

BILL OF MATERIAL

NO. to SHIP	SHIP MARK	TOTAL No Pc	PC MARK	DESCRIPTION	LENGTH FT.	LENGTH IN.	REMARKS	ADV. BILL	WEIGHT UNIT	WEIGHT TOTAL
ONE	SPA-3			FRAME ASSY						
		ONE	3a	PL 1/4 X 6 C	9	6 1/2	A36 - ROLLED			
		ONE	3b	PL 1/4 X 6 C	8	8	A36 - ROLLED			
	B	5	c	PL 1/4 X 1 1/2	0	1 5/8	A36			
		ONE	3d	PL 1/4 X 2 1/2	0	6	A36 - ROLLED			
		ONE	3f	PL 1/4 X 2 1/2	0	6	A36 - ROLLED			
				FIELD HARDWARE						
9	b1	B		5/16Φ SS CAP SCREW	0	2 1/2	MC#92949A593			
9	b2	B		5/16Φ SS ACORN NUT			MC#91855A370			
18	b3	B		5/16Φ SS FLAT WASHER			MC#91950A030			
9	b4	B		5/8Φ NYLON BUSHING			MC#6389K348			
4	b5			3/8Φ SS MECH SCREW			MC#91950A030			
	b6			1/4" GASKET MATERIAL	22	7	LIN FT.			

BILL OF MATERIAL

NO. to SHIP	SHIP MARK	TOTAL No Pc	PC MARK	DESCRIPTION	LENGTH FT.	LENGTH IN.	REMARKS	ADV. BILL	WEIGHT UNIT	WEIGHT TOTAL

FABRICATION NOTES:	
HOLES UNO: 5/8Φ	
WELD:	
REF DWG: DE-1A	
MATERIAL UNO: LAMINATED GLASS	
PAINT: Copper Penny - 818r8	
NOTES:	VERIFICATION OF DIMENSIONS, DETAILS, AND ETC. ARE REQUESTED, WHERE INDICATED. IF EACH VERIFICATION IS NOT NOTED OTHERWISE, IT WILL BE ASSUMED TO BE CORRECT AS SHOWN.

REV	DATE	BY	DESCRIPTION	DWG STATUS	DATE
				FOR FABRICATION	
C	4/23/03	ADI	REVISED LENGTH	FOR FABRICATION	
B	4/14/03	ADI	REVISED DIM AND QTY	FOR PURCHASING	
A	3/31/03	ADI	FOR APPROVAL	FOR APPROVAL	

MOODY GARDENS
ART GLASS RIBBON SCULPTURE
GALVESTON, TX

DESIGNER: Design Trends, Inc. | ADI / ANGLE DETAILING, INC.
CONTR: Gilbane Building Co. | ADI JOB# 2003-265

SAVOY STUDIOS
611 N TILLAMOOK ST PORTLAND, OR 97227
Phone: 503.282.5095 FAX: 282.2183

DRAWN BY:	CHKD BY:	JOB NO.	DWG. NO.
KP	ADI	02-178	spa-3

C:\MOODY\SPA-3.DWG 7/8/03 2:22pm EUROPA melissa