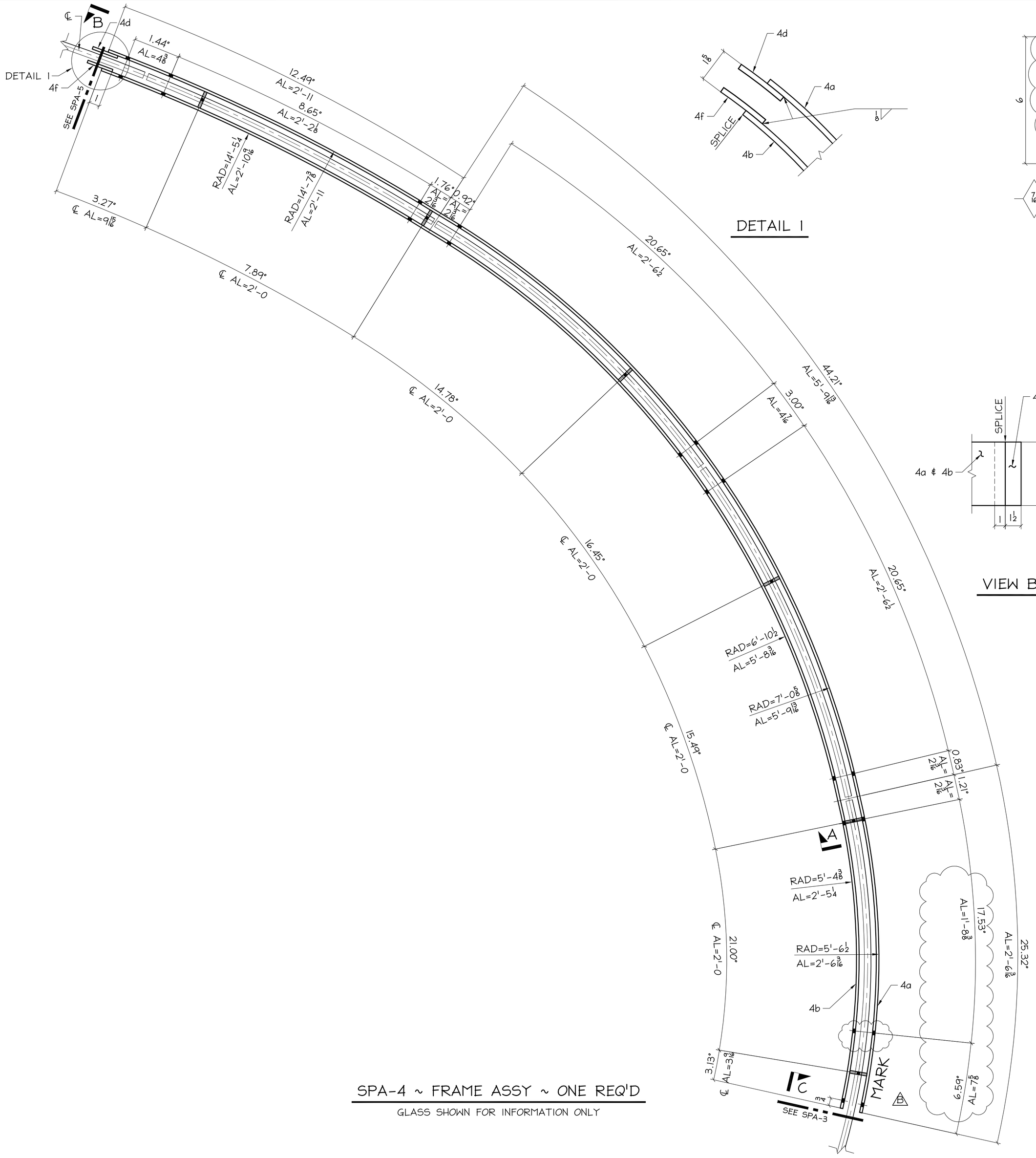
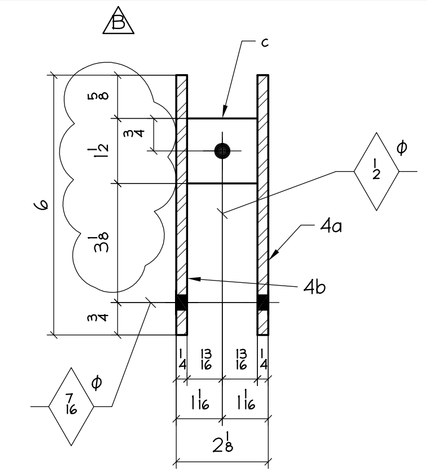


SPA-4 ~ FRAME ASSY ~ ONE REQ'D

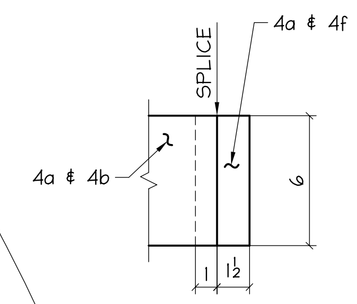
GLASS SHOWN FOR INFORMATION ONLY

DETAIL 1

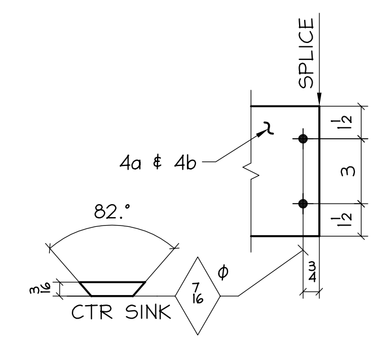


SECTION A

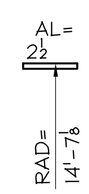
GLASS NOT SHOWN



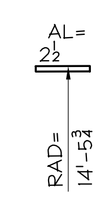
VIEW B



VIEW C



4d ~ PL1/4 ~ ONE



4f ~ PL1/4 ~ ONE

BILL OF MATERIAL

	NO. to SHIP	SHIP MARK	TOTAL No Pc	PC MARK	DESCRIPTION	LENGTH FT.	LENGTH IN.	REMARKS	ADV. BILL	WEIGHT UNIT	WEIGHT TOTAL
	ONE SPA-4				FRAME ASSY						
			ONE	4a	PL1/4 X 6	11	3 1/16	A36 - ROLLED			
			ONE	4b	PL1/4 X 6	11	0 3/8	A36 - ROLLED			
B			5	c	PL1/4 X 1 1/2	0	1 5/8	A36			
			ONE	4d	PL1/4 X 2 1/2	0	6	A36 - ROLLED			
			ONE	4f	PL1/4 X 2 1/2	0	6	A36 - ROLLED			
					FIELD HARDWARE						
B	9	b1			5/8Φ SS CAP SCREW	0	2	MC#92949A593			
B	9	b2			5/8Φ SS ACORN NUT	0	2	MC#91855A370			
B	18	b3			5/8Φ SS FLAT WASHER	0	2	MC#91950A030			
B	9	b4			1/2Φ NYLON BUSHING	0	2	MC#6389K348			
	4	b5			3/8Φ SS MECH SCREW	0	1/2	MC#91771A619			
		b6			1/2" GASKET MATERIAL	22	4	LIN FT.			

FABRICATION NOTES:

HOLES UNO: 5/8Φ

WELD:

REF DWG: DE-1A

MATERIAL UNO: LAMINATED GLASS

PAINT: Copper Penny - 818r8

NOTES:

VERIFICATION OF DIMENSIONS, DETAILS, AND ETC. ARE REQUESTED, WHERE INDICATED. IF EACH VERIFICATION IS NOT NOTED OTHERWISE, IT WILL BE ASSUMED TO BE CORRECT AS SHOWN.

REV	DATE	BY	DESCRIPTION	DWG STATUS	DATE
				FOR FABRICATION	
				FOR FABRICATION	
B	4/14/03	ADI	REVISED DIM AND QTY	FOR PURCHASING	
A	3/31/03	ADI	FOR APPROVAL	FOR APPROVAL	

MOODY GARDENS

ART GLASS RIBBON SCULPTURE

GALVESTON, TX

DESIGNER: Design Trends, Inc. — ADI / ANGLE DETAILING, INC.

CONT'R: Gilbane Building Co. — ADI JOB# 2003-265

SAVOY STUDIOS

611 N TILLAMOOK ST PORTLAND, OR 97227

Phone: 503.282.5095 FAX: 282.2183

DRAWN BY:	CHKD BY:	JOB NO.	DWG. NO.
KP	ADI	02-178	spa-4

email: info@AngleDetailing.com

C:\MOODY\SPA-4.DWG 7/8/03 2:22pm EUROPA melissa